

## PROJECT PROFILE - SUMMARY SHEET

Project Introduction					
1. Project title: <b>Production of solid polyester resin</b>					
2. Sector :From chemical substances and products(24)					
Production of raw plastic materials and construction o	f artificial rubber (2413)				
3. Products/Services: <b>Production of solid polyester re</b>	esin				
4. Location: Free zone ☐ Economic special zone [	☐ Industrial Estate ■ Main Land ☐				
5. Project description:					
market since 1962 and have been created extensive e electric and mechanic knowledge is undeniable in the being economical production and above all preservo by properties of these coats. Solid saturated proconstruct these coats.	ts of soluble covers. These coats have been delivered to volution in construction of coats. Chemistry, polymer, echnology design and editing. Having high quality, ving the environment can be mentioned as the most olyester resin is cinsidered the main raw material to				
·	of production factory of solid saturated polyester and e needs of industries and prevent the currency exit and				
6					
6. Annual capacity: 1500 tons.					
9					
Plan	Plan				
Project Status					
7. Local / internal raw material access inside of country country and 50% of materials are foreign.	y or province: 50% of materials are supplied in the				
8. Sale:	1 . 500/				
Anticipated internal market: 50%  9. Construction Period (from beginning of activity to o	Anticipated export market:50%				
9. Construction Period (from beginning of activity to t	commercial activity): 24 months				
Schedule	Beginning of activity: In-site beginning of activity: End of project: Commercial activity beginning:				

10. Project Status:		
- Feasibility study available?	Yes □	No ■
- Required land provided?	Yes □	No ■
- Legal permissions (establishment license, environment, etc) taken?	Yes □	No ■
- Partnership agreement concluded with local/foreign investor?	Yes □	No ■
- Financing agreement concluded?	Yes □	No ■
- Agreement with local / foreign contractor(s) concluded?	Yes □	No■
- Infrastructural utilities (electricity, water supply, telecommunication, fuel, road, etc)		
procured?	Yes □	No ■
- List of know-how, machinery, equipment, as well as seller / builder companies defined?	Yes □	No ■
- Purchase agreement for machinery, equipment and technology concluded?	Yes □	No ■
	7)	

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#### Financial Structure

11. Finance				<b>&gt;</b>	
	Required Local Currency			Required Foreign	
Description	Million Rials	Rate	Equivalent in Thousand Dollar	Currency (Thousand Dollar)	Total in Thousand Dollar
Fix Capital	39,870	87000	458	1,422	8,108
Working Capital	12,197	Rials	140	0	473
Total Investment	52,067	for each Dollar	598	1,422	8,491

- Value of local equipment/machinery:

.... thousand dollars

- Value of foreign equipment/machinery:

**1,354** thousand dollars

- Value of foreign technology:

..... thousand dollars

- Value of local technology:

.... Million dollars

- Net Present Value (NPV): 190086 Million Rials for 10 Years, discount rate: 20%

41,83%

- Internal Rate of Return (IRR):

71,03

- Payback Period (PP):

50%

General Information					
12. Project Type:	Establishment •	Expansion and completion			
13. Company Profile: -Name (legal /natural persons): -Current activity of company: -Address:					

-Tel: -E-mail:	Fax: Web site:	
-Legal structure of company:	private sector □ public sector	□ other□
Please attach follow documen	ts if available	
<ul><li>Pre-feasibility study</li><li>Feasibility study</li></ul>		

#### Plan name: Production of solid polyester resin

#### **Product introduction**

The aim of carrying out this plan is establishment of production factory of solid polyester resin in Lorestan province.

Product ISIC Code 2413612545 (and 8-digit codes 24131242, 24131240, 24131247) from construction group of chemical substances and products (24) and subgroups of manufacturing plastic materials in initial form and manufacturing rubber in initial form (2413),polystals, polycarbonates, polyesters in initial form (2413312346), polyester resins in initial form(2413412362), a variety of saturated polyester resin (2413512544),solid saturated polyester resin (2413612545).

Solid polyester resin under subchapters of tariff 3907, Iran's customs titled as polystals, other polyether and epoxide resins, in initial forms; polycarbonates, alkid resins, allylic polyesters and other polyesters, in initial forms is imported and exported with sub tariffs39075010, 39075090, 39079920, 3907991, 39079992, 39079999.

It should be noted that there is no dedicated customs code for this product. Some percentages of imports and exports share of these codes are related to solid saturated polyester resin.

Entry requirements of products with codes of 39075010, 39075090, 39079999, 39079920, 39079991, are having permission of Ministry of commerce and Ministry of Industry, Mine and Trade, paying 10percent of entrance fees (tariff) in 2018 (customs 4% and business profit 6%).

Entry requirements of products with codes of 39079992, are having permission of Ministry of commerce and Ministry of Industry, Mine and Trade, paying 5 percent of entrance fees (tariff) in 2018 (customs 4% and business profit 1%).

#### Introduction of product applications

Resins have many and different applications in different industries. The studied product is solid polyester resin plan which is applied in powder color industry.

#### Proposed places for plan

According to benefits of establishment in industrial estates and areas, industrial estates of Lorestan province are suggested for conducting the project.

## Raw ,auxiliary,Consuming materials

Required raw materials of production factory of solid polyester resin include neopentyl glycol, terephthalic acid, adipic acid, thermylitic anhydride, xylene, isophthalic acid, polyorganic acid, fascate 4201 additive and water and to pack produced productions, 25- kilogram bags are used.

## Raw materials price

No	Raw,	Unit	Consumption rate per year	Spoilage	Sum of raw and	Unit price (Rial)	Annual cost
	and		Tate per year		consuming	(Kiai)	(m/r)
	packing				materials		
	materials						
1	neopentyl	ton	600	0,13	600	140,000,000	84,000
	glycol			ani			
2	terephthalic	ton	635	0 0	635	60,000,000	38,100
	acid			) ^			
3	additive	ton	5. 100	0	5	480,000,000	2,160
	(Fascat4201)		2017				
4	xylene	ton	20	0	20	80,000,000	1,600
5	trimlyticanhyd	ton	135	0	135	120,000,000	16,200
	ride	X	,				
6	adipic acid	ton	30	0	30	145,000,000	4,350
7	isophthalic	ton	25	0	25	100,000,000	2,500
	acid						
8	polyorganic	ton	15	0	15	240,000,000	3,600
	acid						
9	25-kilogram	numb	60,000	1,200	61,200	17,000	1,040
	plasti						
	c						
	bags						
	Total	-	61,465	1,200	62,665	1,365,017,000	153,550

#### Sales plan

Sales price just outside of the factory is as follows. Regarding local needs and little share of production of factory from total production of the country, it is supposed that manufactured goods are marketable in the country.

#### Sales plan

Description	First year	Second year	Third year	Forth year	Fifth year
Production	70%	80%	90%	90%	90%
percent					
Hybrid polyester	700	800	900	900	900
resin (capacity,					
ton)					
TGIC polyester	350	400	450	450	450
resin(capacity,					60
ton)					
Hybrid polyester	126000	144000	162000	162000	162000
resin (sales, mr)				05	)
TGIC polyester	77000	88000	99000	99000	99000
resin (sales, mr)				× Oly	
Total (sales/m.r)	203000	203000	261000	261000	261000
Total	1050	1200	1350	1350	1350
(capacity/ton)					

#### Annual nominal and practical capacities

Annual production capacity of this unit, based on 300 working days, is planned 1500tons in year. In terms of number of working shifts, it is necessary to explain that in regard to production process of solid polyester resin, 2 shifts are required for machinery.

Practical capacity of this project, regarding the unpredicted factors of stop working and also repair and maintenance, is considered 1350 tons with 90% efficiency of nominal capacity.

### Production method and desired technology

Working steps in this method are:

- 1. Reactor charging
- 2. Increasing the heat
- 3. Filtering
- 4. Discharging the final resin on cooling
- 5. Resin cooling down and solidifying by rollers
- 6. Resins crushing
- 7. Packing resins in 25-kilogram bags
- 8. Distributing the product

## The plan investment costs

The fixed plan investment costs is estimated to be 163,580 million Rials and the working capital is estimated to be 12,197 million Rials.

The plan investment costs

Description	e plan myes	Required				
	currenc y (dirham	rial equivalen t	rial (m.r)	required total	(million rials)	
Land	0	0	2,520	2,520	2,520	
Landscaping	0	0	1,009	1,009	1,009	
Building	0	0	23,892	23,892	23,892	
Machinery and equipment	5,355,400	117,819	0	0 87	0	
Installations	0	0	4,680	4,680	4,680	
Laboratory equipment and supplies	0	0	1,410	1,410	1,410	
Vehicles	0	0	600	600	600	
Workshop equipment	0	0	91	91	91	
Service and administrative equipment	0	0	846	846	846	
Unexpected and miscellaneous	0	5,891	1,752	7,643	7,643	
Total fixed assets	5,355,400	123,710	36,800	160,510	160,510	
Pre-exploitation costs	0.80	0	3,070	3,070	3,070	
Total fixed investment costs	5,355,400	123,710	39,870	163,580	163,580	
Working capital	0	0	12,197	12,197	12,197	
Other assets	0	0	0	0	0	
Total plan investment costs	5,355,400	123,710	52,067	175,766	175,766	

# The plan production costs

The annual production costs are estimated to be 186245,23 million Rials.

#### **Production costs**

No	Description	Cost (million rials)	cost in practical capacity (million rials)
1	Raw, auxiliary and packing materials	153550,40	138195,36
2	Production salary and wage	5297,20	15138,28
3	Water, electricity, fuel and communication	819,72	754,14

No	Description	Cost (million rials)	cost in practical capacity (million rials)
4	Insurance	313,29	313,29
5	Repair and maintenance	6033,48	5550,80
6	Marketing and ads	2900	2668
7	Production unpredicted and miscellaneous	3320,28	3054,66
8 Depreciation		14010,87	14010,87
	Total	186245,23	169685,40

#### **Economic indices**

#### **Economic indices**

Description	Value-measurement scale
NPV (net present value)	190086million rials
IRR(internal rate of return)	41,83%
PBP (period of return of capital)	2years

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